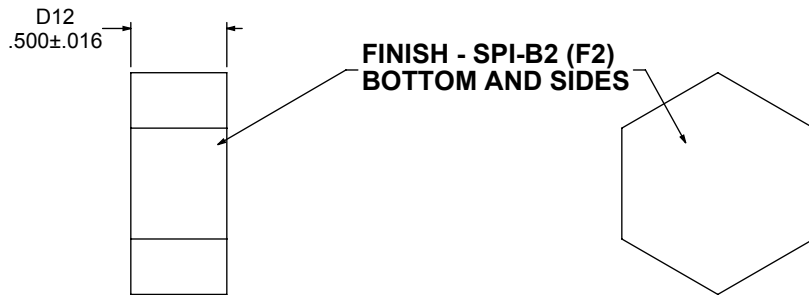
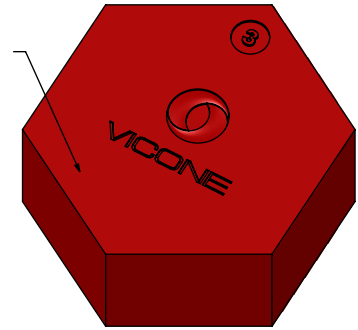


TOP FINISH - SPI-B2
NO TOOL OR SCUFF MARKS



SCALE 1:1

Tensile Strength	ASTMD412	Mpa	8.1
Elongation at break	ASTMD412	%	727.6
Hardness	ASTMD2240		41
Compression set (22hrs @ 175°C)	ASTMD395	%	6.36
Density	ASTMD3165		1.23
Heat aging (70hrs @ 200°C)			
Change in Tensile strength	ASTMD573	%	9.9
Change in Elongation	ASTMD573	%	-24
Change in Hardness	ASTMD573		-27.5
Compression Stress Modulus			
Compression 5%		Mpa	0.39
Compression 10%		Mpa	0.62
Compression 20%		Mpa	1.31
Compression 25%		Mpa	2.02

NOTES:

EXTREME LOW TEMPERATURE SILICONE (-116°C), RoHS APPROVED

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TOLERANCES - IMPERIAL
(unless specified otherwise)

RMA-A3-T0.016"



Drawn John Fisher	Date 05/10/11
Checked Eric Leclair	Date 07/07/11
Approved Eric Leclair	Date 03/09/12
Material VicoSil™C204Q - 40 DURO	
Colour RED PMS 485	
Finish SEE NOTES	



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Title -	Scale:2:1
Material HEX SAMPLE #3	Sheet 1 of 1
DWG # MD00414	Rev # 00